COVER Loy Tom

SYLLABUS FOR (TRADE NAME)

TWO WHEELER AND FOUR WHEELER MECHANIC

UNDER CODE OF REGULATIONS FOR INDUSTRIAL SCHOOL

AS APPROVED BY

DEPARTMENT OF EMPLOYMENT AND TRAINING, CHEPAUK, CHENNAI - 600 005.

#### LIST OF COMMITTEE MEMBERS

#### FOR THE TRADE OF TWO WHITE AND FOUR

#### WHEELER MECHANIC

- 1. Member and Experts ... 1.
- Mr. S.SUBBAIYA, ME., MBA.,
   R.J.D. COIMBATORE
  - 2. Mr. K.KADIRVELU. BE., MBA.,
    DD / PRL
    GOVT ITI SALEM.
  - 3. Mr. RAJENDRAN BE., T.O

    GOVT ITI SALEM.
  - Mr. M.RAVICHANDRAN BE., ATO.,
     GOVT ITI SALEM.
  - 5. Mr. E.B. SAMRAJ D.M.E.,

    PRINCIPAL ST. THERSA'S I.TI,

    SALEM.
  - 6. Mr. J.KESAVAN D.M.E,
    I.T.O.S.S.P L.T.I. SALEM.

#### **COURSE DETAILS**

Name of Trade

: TWO &FOUR WHEELER MECHANIC

Qualification

: VIII Pass

Age

: 14-40 Years

Duration

: 1 Year

**Number of Trainees** 

: 20

**Number of Practical hours** 

: 32 hrs. per week

**Number of Theory Hours** 

: 8 hrs. per week

**Number of Workshop Calculation hours** 

: 2 hrs. per week.

Number of Engineering Drawing hours

: 2 hrs. per week

**Space Required** 

Workshop

: 400 sq.feet

ClassRoom

: 200 sq. feet

Power Required in KW

: 2 k.w.

# TWO WHEELER AND FOUR WHEELER MECHANIC BREAK UP OF 52 WEEKS OF TRAINING

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		TOTAL =	52
17.	EXAMINATION		1
16.	REVISION		1
15.	INDUSTRIAL VISIT		1 .
14.	TROUBLE SHOOTING		6
	POLLUTIONS		1
13.	AIR CONDITIONING & VEHICLE		
12.	FUEL SYSTEM (MPFI AND SENSOR)		1
11.	FUEL SYSTEM		2
10.	LUBRICATION SYSTEM		1
9.	COOLING SYSTEM		1
	(DIESEL ENGINE)		
8.	ENGINE WORK		6
7.	ELECTRICAL & ELECTRONICS		6
	(PETROL ENGINE)		
6.	ENGINE WORK		7
5.	BRAKE WORK		4
	AND STEERING		4
4.	SUSPENSION, FRONT AXLE		
3.	TRANSMISSION SYSTEM		8
2.	GARAGE TOOLS AND EQUIPMENTS		1
1.	INTRODUCTION		1

Week	Practical	Theory	Engg. Drawing	W/S Cal & Science
No	1	2	3	4
1.		Introduction – History of	Introduction to Engg.	Introduction of
		automobile - Importance	Drawing and blue print	science and
		of safety precautions -	reading. Free hand	calculation to the
		use of fire extinguishers	sketching of straight	Trade skill and
		- first aid.	lines - Rectangles,	fundamental
			squares and circles.	arithmetical
				operations additions,
				subtraction,
				multiplication division
				of whole numbers.
2.	Knowing the Garage	General description of		Common Fractions –
	tools and Equipments	motor vehicles - major	- do -	additions subtraction
	and Identifying the	assemblies their		in fractions.
	Fasteners.	locations and functions		
		different locking methods		
		and devices used in		
		vehicle.		
3	Suspension and Steering		Lettering Numbers and	Properties of Ferrous
	Removing wheels from	Description of wheels	alphabets.	metals- cast-iron -
	the vehicle - Dismantling	and tyres ply rating -		wrought iron - plain
	tyres and tubes -	types of rims - types of		and high carbon stee
	checking	shock absorbers - types		- high speed
		of		
	And repairing punctures	Leaf springs.		Steel and alloy steel
	in Tubes – cleaning and			etc and there use.
	lubrication of wheel			
	bearing - Adjusting the			
	wheel bearings.			
4	Inspect and over haul	Description of front axle	Free hand sketching	Properties of Non -
	front and rear	- types of steering	with dimension &	Ferrous metals
	suspension – coil springs	knuckles – Arrangement	proportionate sketching	copper zinc, lead, tin
	- torsion bars.	of steering linkages -	of circles, rectangles,	brass aluminium,
		types of springs – leaf	squares,	bronze, solder &
		spring maintenance.	parallelograms.	bearing metals and

				their uses.
5	Inspect and adjusting	Description of different	Reading of simple blue	Brief description of
	steering linkages	types of steering boxes -	print – sketching of	manufacturing
	replacing of worn out	special features - power	solids scuh as cubes,	process of, steel
	parts - wheel alignment.	steering trouble shooting.	cylinders.	copper and aluminium
6	Inspect and adjusting of	Description of steering		
	steering boxes and	Geometry caster,	- do-	- do-
	adjustment of toe in,	camber, Toe - in & Toe		
	camber angles. Checking	out - purpose and effect		
	kingpin and caster angle	of these angles.		
	with gauges.			
7	Transmission work			
	Adjusting clutch pedal	Layout of Transmission	Free hand sketching of	Common Fractions –
	play - removing gearbox	system two wheeler and	nuts Bolts and studs	Multiplication, division
	and clutch assembly	four-wheeler. Description	with dimensions from	and simplification.
	from a two-wheeler -	of single plate clutch and	samples.	
	and assembling of all	multiplate clutch		
	parts after clear	advantages of different		
	inspection.	types of clutch actuation		
		mechanism.		
8	Dismantling of single	Clutch linings – types –	Free hand sketches of	Fractions and
	plate clutch - cleaning	clutch plate construction	rivers, screws, washers	decimals conversions
	and inspection	- Precautions while	from samples.	- Fraction to decimal
	Assembling of pressure	relining a clutch plate		and vice versa.
	plate - adjusting the	common troubles and		
	fingers - Testing.	remedies.		
9	Dismantling and	Purpose of Gearbox -	Sketching of views of	Systems of units
	assembling of constant	Description and types of	solid bodies such as	British, metric and S.I
	mesh Gear box	Gearbox – constant	square hollow cylinders	Units for length, mass
		mesh Gearbox details.	rings – cones.	area, volume,
				capacity and time.
10	Dismantling, cleaning	Lubrication of Gear box	Free hand sketches of	Conversions between
	and assembling of gear	description of	bolts & nuts with	British and metric
	shift mechanism -	synchromesh gear box	dimensions from	systems.
	changing oil in gearbox.		samples.	
11	Removing open type	Description of propeller	Free hands sketches of	Square root – square
	propeller shaft from	shaft and universal joints	keys screw threads with	and square root of

	vehicle removing	and its maintenance.	dimensions from	whole number and
	universal joints cleaning and inspection.		samples.	decimal.
12	Removing rear axle	Description and different	Explanation of simple	Square root - shop-
	assembly from vehicle -	types of rear axles -	orthographic projection	problem
	Dismantling Cleaning,	advantages of each type	free hand sketching of 4	
	Inspecting parts	- lubrication of rear axles	stroke – 2 stroke cycles.	
	removing tail pinion and			
	bearings.			
13	Checking the tooth	Description and functions	Explanation of simple	Heat and Temperature
	contact in crow & pinion	of differential - tooth	orthographic projection	effects of heat, There
	- Assembling the rear	contact, backlash and	in 3 <sup>rd</sup> angle.	mimetic scales such as
	axle and fitting the rear	pre loading adjustments		Celsius, Faranheit and
	axle.	- common troubles.		Kelvin – temperature
				measuring instruments.
14	Adjusting the chain	Description about two	View of simple hollow &	Conversion between
	tensioner - lubrication	wheeler transmission	solid bodies with	the above scales of
	chain & sprocket -	system shaft drive and	dimensions	temperature.
	changing of chain links	chain drive		
	roller - and correcting			
	the shaft drive.			
15	Adjusting brake pedal	Brakes – principle and	Simple isometric view of	Units of heat – caloric
	play checking brake	operation arrangement of	objects such square	B. TH.U.C.H.U
	binding. Dismantling	brakes in two-wheeler	rectangles and cubes.	specific heat, latent
	wheel brake assembly -	and four wheelers,		heat, heat loss and
	adjusting brake shoes for	Description of hand		gain simple problems.
	proper clearance.	brake mechanical brake		
		- layout.		
16	Dismantling wheel brake	Description about	Views of solid & hollow	Percentage –
	assembly - Removing	Hydraulic brake system	bodies cut sections	changing percent to
	and cleaning of drums -	layout of hydraulic brake	plane	decimal and Fraction
	Inspecting wheel	system functions and		and vice versa
	cylinders. Fitting now	working of master		problems on
	cups and brake hose	cylinder.		percentages related
	pipes adjusting 4 wheel			to the trade.
	brakes.			
17	Removing master	Description about wheel	Practice on blue print	Percentage –

	Assembling the engine.			
21	Dismantling a car Engine	Description and function	Free hand sketching of	Proportion direct and
	- cleaning and studying	of cylinder block head	piston Gudgeon pin	inverse proportion –
	of parts	liners –function of piston	rings and connecting	shop
	or parts	aners randion or piston	Tings and connecting	зпор
	Dismantling the cylinder	Piston rings – pins types	Rod with dimensions	Problems
	head Decorbonsing	Pistori rings – pins types	from samples	Problems
	removing the valves		Irom samples	
	cleaning and			
	reassembling			
	reassembling			
22	Removing piston and	Description and function	Free hand sketching of	Calculations of
	connecting rod assembly	of connecting rod –	crank shaft and	cylinder wear, ovality
	engine from engine	materials used main	flywheels with	and taper and
	dismantling cleaning	Bering shells – locking	dimensions from	problem on
	choking clearances	methods of piston pins	samples	compression ratio.
	installing rings and piston	crank shaft descriptions		
	pins – removing			
	crankshaft from the			
	engine.			
23	Removing connecting	Firing order of the engine	Free hand sketching of	
	rod assembly cleaning,	- crankshaft balancing	cylinder block and	- do-
	checking bearing	description of flywheel	cylinder head	
	clearances measuring	details about crank case		
	wear in crank pins and	& oil sump		
	main journals in			
	crankshaft.			
24	Removing valve timing	Valve timing gears timing	Free hand sketching of	Geometry –
	cover checking and	marks timing chains -	bearings with dimension	properties of angles
	correct setting of valve	change tensioners value	from sample	triangles and circles
	timing replacing timing	tappet clearance		
	chains - checking cam	adjustments		
	shaft			
25	Assembling crankshaft	Crank case ventilations	Free hand sketching of	
	main bearing connecting	functions of vibration	cylinder liners with	-do-
1		dumber outinder rehering	dimensions from	
	rods and piston	dumber cylinder reboring	ullilelisions nom	

	fitting cylinder head and	value reconditioning		T
	testing the engine for	details		
	smooth running.			
26	Electrical Work		Free hand sketching of	Shop problems on
	Practice in joining wires	Insulators conductors	4 stroke valve timing	force work done
	& soldering – measuring	Ohm's Law and its	and two stroke port	energy and power
	of current voltage testing	application Primary &	timing diagrams	
	battery with hydrometer	secondary cells lead		
	cell tester cleaning &	Acid battery descriptions		
	topping up of lead Acid	care while handling		
	battery charging of	battery		
	battery.			
27	Trace the light circuit test	Description of Light	Free hand sketching of	Explanation of horse
	bulbs align head lamps	circuits Description and	electrical symbol and	power brake horse
	find out short and open	functions of each -	drawing of simple	power brake horse
	circuit in the wiring	Fuses and its importance	electrical circuits.	power and I.H.P.
	Replacing fuses testing	different sensors and		
		their uses		
28	Check and replace of	(Description of Ignition)	Free hand sketching of	Applied problems in
	ignition coil and	System and Function.	Magneto ignition circuit	horsepower.
	distributor assembly and	Distributors		Calculation.
	Checking Ignition timing			
	and spark plug.	Sparkplugs magneto		Of speed reactions in
		ingression – coil		4 speed Gear box.
		Transistorized ignition		
		system.		
29	Checking instruments &	Different Gears 4 Meters	Free hard sketching of	Ratio and proportions.
	Gauges on dashboard.	used in automobiles –	spark plug.	Simple problems.
	Removing electric point,	function of Horn – wiper		Gear rations in
	Testing wires	motor – dynamo /		Gearbox and rear
	Assembling and	alternates.		axles.
	adjusting the horn fed			
	correct sound.			
30	Removing and rectifying	Description of charging	Free hand sketching of	
	Dynamo / Alternator in a	circuit difference bet	charging system.	-do-
	vehicle precautions while	dynamo and alternator		7
	connecting battery in	Regulator unit – function		

	alternator circuit General Maintenance adjusting fan belt Tension.	of starter motor.		
31	Removing starter motor  – over hauling and testing of starter motor – drive mechanism	Description of starter motor circuit – constructions details of starter motor – solenoid switch Kick starter mechanism	Free hard sketching of solenoid switch circuit.	Algebraic symbols and Fundamentals – Addition subtraction problems.
32	Diesel Engine Dismantling a stationary diesel engine – Removing	Description of diesel engines four stroke and two stroke engine.	Free hand sketching of fuel feed pump.	Algebraic symbols and Fundamentals – multiplication and Division Problems.
33	Cylinder head, piston &	Materials used for Diesel	Free hard sketching of	Algebra –simple Equation
	Connecting rod – clearing decarbornizing – checking piston clearance dismantling valve assembly checking and reconditioning valves – Assembling Engine parts and starting the Engine.	Engine parts – combustion chambers types, advantages and disadvantages, valve operating mechanism. Scavenging types of scavenging. Injection timing.	Mechanical Governor	Problems.
34	Bleeding Fuel lines for Air locks – repairing fuel leaks in pipelines cleaning of Air Filters in Diesel Engine.	Description about fuel filters air filter checking exhaust smoke-by-smoke tester – knowing of Exhaust Gas Analyzer – Engine tune up procedure.	Free hand sketching of combustion chamber of Different types.	Meaning of stress.  Strain Modules of  Elasticity ultimate  strength examples.
35	Cleaning and servicing of primary and secondary fuel filters removing feed pump – dismantling clearing. Assembling	Types of fuel injection system fuel feed pumps – F.I. Pumps. Description. Operation Trouble and remedies.	Free hard sketches of Different types of Nozzles.	Lever – Types of levers with their examples. Problems related to levers as applicable to motor

	Refitting and Testing.			vehicles.
36	Dismantling an	Need for governors –	Free hard sketching of	Electricity and its
	unserviceable fuel	Types Description about	fuel supply systems.	effects of state - AC
	injection pump cleaning	injector NOZZ les -		& DC differences.
	inspecting and studying	Types, Description and		
	parts and reassembling:	testing of injectors.		
37	Testing injectors	Description about Rotary	Practice on blue print	Magnets Natural and
	removing dismantling	fuel injection pump	reading of an engine	artificial types
	cleaning inspecting	reasons for black, white		calculation based on
	replacing defective parts	and blue smoke in		ohm's Law.
	reassembling and	exhaust		
	testing.			
38	Trouble shooting in	Need and Description of	Free hand sketching of	Meaning of friction
	cooling system	cooling system - types of	cooling system	examples of useful
	correcting water leaks	cooling system		and wasteful friction
	checking radiator water	advantages and		in vehicle co- efficient
	pump thermostat	comparison of Air &		of friction simple
	defective packing	water-cooling system		problems of friction.
	checking the pins in the	troubles and remedies.		
	air cooling system -			
	reverse flushing system			
39	Trouble shooting in	Necessity of and details	Free hand sketching of	Properties of matter
	Lubrication system	about lubrication system	lubrication system	molecules and atoms
	correcting oil leaks	- lubricant properties -	•	definition of mass,
	checking oil pump	types and function		unit of force weight of
				a today.
	Oil filters	Of oil filters - oil pump -		
		troubles and remedies		
40	Simple repairs in fuel	Description of fuel feed	Free hand sketches of	Mensuration areas –
	feed system over	system, layout types and	fuel filter	square, Rectangle
	handling of petrol pump,	working of petrol fuel		Equilateral Triangle
	fuel filters	pump filter function of		isosceles Right
		corroborator.		angles scalene
				triangle problem.
41	Serving carburetor two-	Types of carburetors	Free hand sketches of	
	wheeler and four wheeler	special features	A.C. Mechanical fuel	- do -
	types studying the	advantages - different	pump.	

				2
	various circuits.	adjustment and their purpose.	,	
42	Servicing the MPFI	Description of MPFI	Free hand sketching of	Mensuration volume
	injection system studying	system advantage and	flasher flasher light	and weight of simple
	of various advantages	comparison bet MPFI &	circuit with symbols	solid bodies likes
	over carburetor system	carburetor use of sensor		cube square prism
		control units		rectangular prism
				cone cylinder hollow
				cylinder shop problem
43	Studying the air	Introduction to air	Free hand sketching of	
	conditioning system	conditioning system in	lighting circuit of vehicle	- do -
	tuning engine with	motor vehicle	with electrical symbol	
	respect to air condition	compatibility of air.		
	and measurement of HC,			
	CD, CO2, O2 diesel			
	smoke measurement,			
44	Troubles shooting in the	Common trouble and	Free hand sketching of	
	clutch and gear box	remedies in the	complete writing of	- do -
	system troubles	transmission system	vehicle	
	remedies correcting all			
	running repairs.			
45	Trouble shooting in the	Common Troubles and	Free hand sketching of	Finding the capacity
		remedies	starter .	liter
	Propeller shaft	In propeller shaft &	Motor circuit	Of square Rectangle
	differential rear axles	universal joint differential		Hexagon cone and
	Lubricating	rear axles		cylinder shapes
		Lubrication procedure		
	Correcting all running			
	repairs.			
46	Trouble shooting in the	Engine tune up	Free hand sketching of	
	Engine. Engine tune up	procedure checking and	components from	- do -
	procedure step by step	testing the Engine for	assemblies	
	method	smooth running		

47	Removing inlet and	Description about inlet	Sketching of screw	Calculating of area
	exhaust manifold	and exhaust manifold	jacks Grease Gun and	volume and weight of
	cleaning carbon and	and silencer box type of	oil spray Guns	hollow and solid
	checking warp age and	silencer catalytic		bodies
	crack cleaning silencer	converter its function and		
	and tailpipe and refitting	its advantages.		
48	Trouble tracing in	Color code for wiring in		Revision of ratio and
	electrical	the	- do -	proportion applied
				problems related to
	Wiring of the vehicle	Motor vehicles principle		trade
	checking	of		
	All the lighting and wiring	Electronic ignition		
	lines tracing fault in	system micro processor		
	electronic Ignition system	based contact less		
		ignition system		
49	Trouble shooting in the	Description of shock	Free hand sketching of	Revision of
	suspension shock	absorber		calculation of fuel
	absorber servicing	Types and servicing of	Different traffic signals	average, gear ratio.
	changing the bushes	all shock absorbers and		
	front fork changing of oil	replacing of bushes.		
50	Company visit			
	Visit to local two-wheeler		- do-	- do -
	and four wheeler			
	workshop and service			
	station.			
51	Revision		Revision	Revision
52	Examination		- do-	- do -

## **ACHIEVEMENTS**

### TRAINEES SHOULD BE ABLE TO:

- 1) Familiar with Garage tools and equipments, safety precautions
- 2) Dismantling and assembling of transmission systems
- 3) Dismantling and assembling of Engine components
- 4) Repair operations like decarbonizing, fitting of piston rings, piston pins & Bearings, measurement of cylinder, piston & bearing journals
- 5) Servicing of suspension system
- 6) Tracing troubles and rectifying them in electrical system
- 7) Trouble shooting in brake, cooling, lubrication and fuel systems
- 8) Know about all latest developments.

#### **INDUSTRIAL SCHOOLS**

#### TRADE SYLLABUS - REVISED

Name of the Trade

: TWO WHEELER AND FOUR WHEELER

**MECHANIC** 

SPACE REQUIRED

(1) Workshop/Lab

: 450 sq. ft.

(2) Class Room

: 200 sq. ft.

**Trade Theory** 

: No change

**Trade Practical** 

: No change

**Engineering Drawing** 

: No Change

Workshop calculation

: No Change

#### **List of Tools & Equipments**

## For The Trade of TWO WELLER AND FOUR WHEELER MACHNIC

#### FOR A BATCH OF 20 TRAINEES

#### TOOL KIT

SI.NO.	DESCRIPTION	QUANTITY REVISED
1	HAMMER BALL PEIN 0.75 KG	5
2	STEEL RULE 15 CM ENGLISH AND METRIC	5
3	SCREW DRIVER 20 CMx9MM BLADE	5
4	SCREW DRIVER20CMx9MM BLADE	5
5	SPANNER D.E, SET OF 12 PIECES (10MM-	5
	32MM)	
6	PLIER COMBINATION 15CM	5
7	HAND FILE 20 CM SECOND CUT	5
8	FEELER GAUGE 20 BLADES (METRIC)	5
9	RING SPANNER SET OF 12 PIECES (10MM-	5
	32MM)	
10	STTEL TOOL BOX WITH LOCK AND KEY	5
	(FOLDING TYPE) SIZE 400x 200x150 MM	
11	ALLEN KEY SET OF 12 PIECES (2MM-14MM)	2
12	CIRCLIP PLIER 9 EXT.& INT.) 150 MM AND	2
	200 (TWO EACH)	
13	PHILIPS SCREW DRIVER TYPE SET OF 5	2
	PIECES (100MM-300MM)	

## TOOLS MEASURING INSTRUMENTS AND GENERAL SHOP OUTFIT

SL.NO.	DESCRIPTION	QUANTITY REVISED
1.	RULE STEEL 300MM	1
2.	CHISEL CROSS CUT 200MM x6MM	1
3.	HAMMER BALL PEEN 0,5KG	2
4.	HAMMER COPPER 1KG WITH HANDLE	1
5.	ENGINEERING SQUARE 15CM BLADE	2
6.	SCRIBER 15CM	2
7.	SURFACE PLATE 60x60CM	1
8.	HACKSAW FRAME FOR 30CM BLADE	4
9.	PUNCH HOLLOW, 6,7,8,9,10,5 AND 12MM SET	1 SET
10.	PUNCH FIGURE SET 3MM	1 SET
11.	HAND VICE 37MM	2
12.	SCREW DRIVER, ELECTRICIAN TYPE 15CM SIZE	2
13.	FILE FLAT 25CM SECOND CUT	2
14.	FLIE FLAT 20 CM SMOOTH	2
15.	FILE TRIANGULAR 15CM SECOND CUT	2
16.	FILE, HALF ROUND 20CM SECOND CUT	2
17.	FILE SQUARE 20CM SECOND CUT	2
18.	TWIST DRILL, METRIC 3 MM TO 12(1MM STEP)	1SET
19.	TAPS AND DIES COMPLETE SET IN BOX B.A.BSW, BSW, BSG AMERICAN AND METRIC WITH HANDLES	1SET
20.	SCRAPER FLAT 25CM	1
21.	SCRAPER TRIANGULAR 25CM	1
22.	SCRAPER HALF ROUND 25CM	1
23.	SETS OF MORSE SOCKET MT 0-1,1-2,AND 2-3	1
24.	VERNIER CALIPER SET 250 OR 200M INSIDE, OUTSIDE AND DEPTH	1
25.	SAFETY GOGGLES	2 PAIRS
26.	MALLET (WOODEN)	1
27.	BLOW LAMP 0.5 LITRE	1
28.	SOLDERING IRON 120 WATTS	2
29.	SOLDERING IRON COPPER 255 GMS (FIRE HEATED) 150MM AND 200MM	2
30.	PLIERS NOSE (ROUND AND STRAIGHT) 150MM AND 200MM	2 EACH
31.	SNIP STRIGHT 250MM	1

32.	SPANERS DOUBLE ENDED SET OF 12	1 SET
	METRIC SIZE 6 TO	
	32 MM	
33.	DOUBLE OPEN ENDED IGNITION	4 SET
	SPANNER SET OF 5 (O TO 9MM)	
34.	SPANNERS ADJUSTABLE 20CM	1 SET
35.	SPANNER FOR SPARKING PLUG 14MM	1 SET
36.	SPANNER SOCKET ST (6-32MM SOCKETS)	2
	COMPLETE SET	
37.	DOUBLE OPEN ENDED TAPPER SPANNER	1 SET
38.	SPARY GUN-KEROSINE	1
39.	PRESSURE GREASE GUN	1 .
40.	CHAIN PULLEY BLOCK-3 TON CAPACITY	1
41.	TRAY CLEANING 45 x30 CM	8
42.	DRILLING MACHINE (BENCH) 12MM DIA	1
43.	OIL CAN 0.5 LITRE	1
44.	LIFTER, VALVE SPRING	1
45.	VALVE SEAT CUTTING TOOL COMPLETE	1 SET
	WITH GUIDES AND PILOT BAR (ALL	
	ANGLIES) IN A BOX	
46.	EXTRACTOR, STUD EZY OUT TYPE	1
47.	COMPRESSION GAUGE TO READ 17.6	1
	KG/SQ.CM	
48.	VACCUM GAUGE 0 TO 75CM	1
49.	STONE, CARBORANDUM 15 x53.75-	2
	ROUGH AND SMOOTH	
50.	CYLINDER DIAL GAUGE	1 SET
51.	TORQUE WRENCH (0 TO 67.5 KG.METER)	1
52.	WORK BENCH 240x120x75 CM WITH 4	2
	VICES 12.5 CM JAW	
53.	LOCKER WITH 10 DRAWERS	2
	(STANDARD) SIZE	
54.	METAL RACK 180x150x45 CM	1
55.	FUEL PUMP OLD FOR PRACTICE	2
56.	DISTRIBUTOR OLD FOR PRACTICE	2
57.	CORBURETOR (TWO DIFFERENT TYPES)	2 EACH
58.	WATER PUMP AND OIL PUMP	2 EACH
59.	STEEL ALMIRAH 180x90x50 CM	1
60.	BLACK BOARD 180x90 CM	1
61.	FIRE EXTINGUISHER	2
62.	FIRE BUCKETS WITH STAND	4
63.	JACK, HYDRAULIC HI-LIFT TYPES	2
	(TROLLEY TYPES)	
64.	TASTER SPARKING PLUG "NEON" TYPE	1
65.	COMPRESSOR AIR PISTON TYPE	1
05.	(VEHICULAR) (OLD)	
66.	WHEEL ALIGNMENT GAUGE (TOE IN GAUGE)	1
67.	BRAKE ASSEMBLY MASTER CYLINDER,	1

68.	STEERING ASSMBLY-POER STEERING	1
69.	PULLER SET STEERING WHEEL	1 SET
	UNIVERSAL	
70.	PULLER SET UNIVERSAL BEARINGS	1 SET
	AND BUSHES	
71.	LIFTING JACK, SCREW	4
72.	HOT PATCH CLAMP	2
73.	PISTON RING COMPRESSOR	2
74.	VALVE KEY INSERTER	1
75.	PISTON RING EXPANDER	1
76.	HIGH RATE DISCHARGE TESTER	1
77.	A.V.O. METER	1
78.	GENERAL PURPOSE PULLER	1 SET
79.	GROWELER	1
80.	BATTERY CHARGER	1
81.	TIMING LIGHT	1
82.	HYDROMETER	1
83.	CONTINUITY METER	1
84.	PERTOL NOZZLE	2 SETS

#### **GENERAL MACHINERY**

GENERAL MACHINERI		
SL.NO.	DESCRIPTION	QUANTITY REVISED
1	GRINDER WITH TWO 7" WHEELS WITH TWIST DRILL GRINDING ATTACHMENT	1 .
2	MOTOR CAR IN RUNNING CONDITION (PETROL)	1
3	PETROL ENGINE RUNNING CONDITION MPFI TYPE	1
4	PETROL ENGINE RUNNING CONDITION (CARBURATOR TYPE)	1
5	DIESEL ENGINE RUNNING CONDITION (VECHICLE TYPE)	1
6	A) PETROL ENGINE 2 STROCK- (SCOOTER, MOTOR CYCLE, MOPED)	1 each
	B) PETROL ENGINE 4 STROCK (MOTOR CYCLE)	
7	TWO WHEELER (RUNNING CONDITION) (TWO STROCK FOUR STROCK)	1